## AMENDMENTS TO THE CLAIMS

The following listing of claims replaces all prior listings and version of claims in this application.

- 1. (Currently Amended) A process for purifying alpha-1 proteinase inhibitor (API) from an unpurified mixture of proteins comprising:
  - (a) dispersing the unpurified mixture of proteins containing API in an aqueous medium;
- (b) removing a portion of contaminating lipids and proteins by adding a lipid removal agent to the aqueous dispersion and precipitating the portion of contaminating proteins from said aqueous dispersion;
- (c) loading an API-containing supernatant of step (b) containing API on a first anion exchange resin with a buffer solution having pH and conductivity such that API is retained on the first anion exchange resin;
- (d) eluting an API-containing fraction from said first anion exchange resin with a same type of buffer as in step (c) having adjusted pH and conductivity;
- (e) loading an API-containing fraction of step (d) on a cation exchange resin in said same type of buffer having appropriate pH and conductivity such that API is not retained on the cation exchange resin;
  - (f) collecting a flow-through of step (e) that contains API;
- (g) loading an API-containing fraction of step (f) on a second anion exchange resin with said same type of buffer having appropriate pH and conductivity such that API binds to the second anion exchange resin; and
- (h) eluting API from said second anion exchange resin with said same type of buffer having adjusted pH and conductivity to obtain a <u>stable</u> solution containing purified, active API.
- 2. (Original) The process of claim 1, wherein the API obtained comprises at least 90% active API out of the total API recovered.
- 3. (Original) The process of claim 2, wherein the API obtained comprises at least 95% active API out the total API recovered.

- 4. (Original) The process of claim 1, wherein the API solution comprises at least 90% API out of the total protein recovered.
- 5. (Original) The process of claim 4, wherein the API obtained comprises at least 95% API out of the total protein recovered.
- 6. (Original) The process of claim 1, wherein the buffer solution is other than citrate based buffer.
- 7. (Original) The process of claim 1, wherein the buffer solution is acetate-based buffer.
  - 8. (Original) The process of claim 1 further comprising a viral inactivation step.
- 9. (Original) The process of claim 8 wherein the viral inactivation step comprises adding a solvent and a detergent to the API of step (f) collected from the cation exchange resin.
- 10. (Original) The process of claim 9 wherein the detergent is a non-ionic detergent.
  - 11. (Original) The process of claim 1, further comprising a viral removal step.
- 12. (Original) The process of claim 11, wherein the viral removing step comprises nanofiltration.
- 13. (Original) The process of claim 1, wherein the unpurified mixture of proteins is selected from the group consisting of Cohn Fractions, human blood plasma and plasma fractions.
- 14. (Original) The process of claim 13 wherein the unpurified mixture of proteins is Cohn fraction IV-paste.

- 15. (Original) The process of claim 1 wherein the lipid removing agent is silicon dioxide.
- 16. (Original) The process of claim 1 wherein the portion of contaminating lipids and proteins is precipitated by polyalkylene glycol.
- 17. (Original) The process of claim 16, wherein the polyalkylene glycol is polyethylene glycol.
- 18. (Original) The process of claim 16 wherein precipitation is performed at a pH from about 5.0 to about 6.5.
- 19. (Original) The process of claim 1, wherein the first and the second anion exchange resin is a DEAE-Sepharose resin.
- 20. (Original) The process of claim 1 wherein the cation exchange resin is Carboxymethyl-Sepharose resin.
- 21. (Original) The process of claim 1, wherein the pH of the buffer solution is at a pH of between 5.5 and 6.5 for the elution of the API from the first and the second anion exchange resin.
- 22. (Original) The process of claim 1, further comprising changing the ionic composition of the solution containing purified, active API to contain a physiologically compatible ion and sterilizing the resulted solution.
- 23. (Original) The process of claim 22, wherein the solution containing API is concentrated before the ion exchange.
- 24. (Original) The process of claim 22, wherein the physiologically compatible ion is selected from the group consisting of a phosphate ion, a chloride ion and combinations thereof.

## Claims 25. to 39. (Canceled)

- 40. (New) The process of claim 1 which provides a purified active API which is stable without the addition of a protein stabilizer.
- 41. (New) The process of claim 40 which further comprises formulating a pharmaceutical preparation comprising the purified active stable API as an active ingredient.
- 42. (New) The process of claim 41 wherein the pharmaceutical preparation is formulated with the solution of purified, active stable API and is sterilized.
- 43. (New) The process of claim 42 wherein the preparation is formulated to have a pH in the range of 6.5-7.5.
- 44. (New) The process of claim 42 wherein the preparation is formulated to have a protein concentration between about 1% to about 3%.
- 45. (New) The process of claim 42 wherein the preparation is formulated to be devoid of any protein stabilizer.
- 46. (New) The process of claim 45 wherein the preparation is formulated to have the API stable for at least 3 months when the pharmaceutical preparation is stored at a temperature of between 20°C to 25 °C.
- 47. (New) The process of claim 45 wherein the preparation is formulated to have the API stable for at least 12 to 36 months when the pharmaceutical composition is stored at a temperature of between 2°C to 8 °C.
- 48. (New) The process of claim 41 wherein the preparation is formulated to also have an excipient, diluent or a carrier.

- 49. (New) The process of claim 41 wherein the preparation is formulated to be administered intravenously.
- 50. (New) The process of claim 41 wherein the preparation is formulated to be administered by inhalation.
- 51. (New) The process of claim 41 which further comprises treating a subject in need thereof by administering the pharmaceutical preparation so that the subject receives a therapeutically effective amount of API.
- 52. (New) The process of claim 51, wherein the subject is treated for a disease or disorder selected from the group consisting of pulmonary emphysema, chronic obstructive pulmonary disorder, cystic fibrosis associated lung diseases and disorders, psoriasis and atopic dermatitis.
- 53. (New) The process of claim 51, wherein the subject is treated for pulmonary emphysema.
- 54. (New) The process of claim 51, wherein the subject is treated for cystic fibrosis associated lung disease or disorder.